

## <<机械工程材料>>

### 图书基本信息

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## <<机械工程材料>>

### 内容概要

《机械工程材料(双语版)》主要包括两部分：第一部分是基础部分，包括材料的性能、结构与组织，相图与相变，使学生一般性地建立材料的成分、组织、性能及工艺间的联系；第二部分是应用部分，介绍常用材料的成分、组织、性能及工艺间联系，也是对第一部分知识的巩固。  
每一章节前面以通俗的例子开始，逐渐引入专业概念，每章最后有供学生讨论的问题，以使学生迅速建立材料的科学基础，同时将所学知识尽可能与实际和应用相结合，提高分析问题和解决问题的能力。  
全书由齐民统稿并最后定稿。

## &lt;&lt;机械工程材料&gt;&gt;

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重点内容概述

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References 参考文献

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## 章节摘录

Forming operations are those that the shape of a metal piece is changed by plastic deformation; for example, forging, rolling, extrusion, and drawing are common forming techniques. Of course, the deformation must be induced by an external force or stress, the magnitude of which must exceed the yield strength of the material. Most metallic materials are especially amenable to these procedures, being at least moderately ductile and capable of some permanent deformation without cracking or fracturing. When deformation is achieved at a temperature above which recrystallization occurs, the process is termed hot working (Section 7.12), otherwise, it is cold working. With most of the forming techniques, both hot-and cold-working procedures are possible. For hot-working operations, large deformations are possible, which may be successively repeated, because the metal remains soft and ductile. Also, deformation energy requirements are less than that for cold working. However, most metals experience some surface oxidation, which results in material loss and a poor final surface finish. Cold working produces an increase in strength with the attendant decrease in ductility, since the metal strain hardens; advantages over hot working include a higher quality surface finish, better mechanical properties, and closer dimensional control of the finished piece. On occasion, the total deformation is accomplished in a series of steps in which the piece is successively cold worked a small amount and then process annealed. However, this is an expensive and inconvenient procedure. ....

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