

<<制造工程与技术>>

图书基本信息

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内容概要

机械工业出版社本影印改编教材《制造工程与技术》取自原版英文教材《Manufacturing Engineering and Technology》(PRENTICE HALL 2010, 第6版, ISBN 97879817067814479)中的部分篇章。

针对国内教学课程设置, 将原书内容改编为机加工和热加工两册, 并分别出版, 方便学校选用。

为保持书籍内容体系, 方便读者查找和了解原书全貌, 特别在两册中保留完整的改编目录。

内容涵盖金属铸造工艺与设备、压力成形工艺与设备、连接工艺与设备、粉末冶金工艺与设备、非金属材料加工和快速原型工艺与设备。

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书籍目录

制造工程与技术——热加工影印改编版序 General Introduction What Is Manufacturing ?
 1 Product Design and Concurrent Engineering 8 Design for Manufacture, Assembly, Disassembly, and Service
 11 Green Design and Manufacturing 13 Selection of Materials 15 Selection of Manufacturing Processes
 18 Computer-integrated Manufacturing 26 Quality Assurance and Total Quality Management 29 Lean Production
 and Agile Manufacturing 32 Manufacturing Costs and Global Competition 32 General Trends in Manufacturing
 34 Summary Key Terms Bibliography Review Questions Qualitative Problems Quantitative Problems Synthesis,
 Design, and Projects 2 Metal-Casting Processes and Equipment 37 Fundamentals of Metal Casting 39 Introduction
 39 Solidification of Metals 40 Fluid Flow 45 Fluidity of Molten Metal 47 Heat Transfer 49 Defects 51 Summary Key
 Terms Bibliography Review Questions Qualitative Problems Quantitative Problems Synthesis, Design, and
 Projects Metal-Casting Processes and Equipment 60 Introduction 60 Expendable-mold, Permanent-pattern Casting
 Processes 64 Expendable-mold, Expendable-pattern Casting Processes 72 Permanent-mold Casting Processes
 79 Casting Techniques for Single-crystal Components 87 Rapid Solidification 88 Inspection of Castings 89 Melting
 Practice and Furnaces 89 Foundries and Foundry Automation 913 Metal Casting: Design, Materials, and
 Economics 96 Introduction 96 Design Considerations in Casting 96 Casting Alloys 104 Economics of Casting
 109 Summary Key Terms Bibliography Review Questions Qualitative Problems Quantitative Problems Synthesis,
 Design, and Projects Forming and Shaping Processes and Equipment 1154 Metal-Rolling Processes and Equipment
 118 Introduction 118 The Flat-rolling Process 120 Flat-rolling Practice 124 Rolling Mills 127 Various Rolling
 Processes and Mills 129 Summary Key Terms Bibliography Review Questions Qualitative Problems Quantitative
 Problems Synthesis, Design, and Projects 5 Metal-Forging Processes and Equipment 137 Introduction 137 Open-die
 Forging 139 Impression-die and Closed-die Forging 141 Various Forging Operations 145 Forgeability of Metals;
 Forging Defects 150 Die Design, Die Materials, and Lubrication 151 Die-manufacturing Methods and Die Failures
 133 Forging Machines 155 Economics of Forging 157 Summary 159 Key Terms 160 Bibliography 160 Review
 Questions 160 Qualitative Problems 160 Quantitative Problems 161 Synthesis, Design, and Projects 161.....制造
 工程与技术——机加工

章节摘录

版权页：插图：Rolling. In powder rolling (also called roll compaction) , the metal powder is fed into the roll gap in a two-high rolling mill (Fig. 8.18) and is compacted into a continuous strip at speeds of up to 0.5 m/s. The rolling process can be carried out at room or elevated temperatures. Sheet metal for electrical and electronic components and for coins can be made by this process. Extrusion. Powders can be compacted by extrusion, whereby the powder is enclosed in a metal container and hot extruded. After sintering, preformed PM parts may be reheated and forged in a closed die to their final shape. Superalloy powders, for example, are hot extruded for enhanced properties. Pressureless Compaction. In pressureless compaction, the die is gravity filled with metal powder and the powder is sintered directly in the die. Because of the resulting low density, pressureless compaction is used principally for porous metal parts, such as filters.

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